

## Tap Chart - Metric Threads

Tap size	Dia (mm)	Threads	Tap Drill (mm)	Clearance (mm)
M1.6 x 0.35	1.6	0.35	1.25	1.8
M2 x 0.4	2.0	0.40	1.60	2.4
M2.5 x 0.45	2.5	0.45	2.05	2.9
M3 x 0.5	3.0	0.50	2.50	3.4
M3.5 x 0.6	3.5	0.60	2.90	3.9
M4 x 0.7	4.0	0.70	3.30	4.5
M5 x 0.8	5.0	0.80	4.20	5.5
M6 x 1.0	6.0	1.00	5.00	6.6
M8 x 1.25	8.0	1.25	6.80	9.0
M8 x 1.0	8.0	1.00	7.00	9.0
M10 x 1.5	10.0	1.50	8.50	12.0
M10 x 1.25	10.0	1.25	8.80	12.0
M12 x 1.75	12.0	1.75	10.20	14.0
M12 x 1.25	12.0	1.25	10.80	14.0
M14 x 2.0	14.0	2.00	12.00	16.0
M14 x 1.5	14.0	1.50	12.50	16.0
M16 x 2.0	16.0	2.00	14.00	18.0
M16 x 1.5	16.0	1.50	14.50	18.0
M18 x 2.5	18.0	2.50	15.50	20.0
M18 x 1.5	18.0	1.50	16.50	20.0
M20 x 2.5	20.0	2.50	17.50	22.0
M20 x 1.5	20.0	1.50	18.50	22.0
M22 x 2.5	22.0	2.50	19.50	25.0
M22 X 1.5	22.0	1.50	20.50	25.0
M24 x 3.0	24.0	3.00	21.00	27.0
M24 x 2.0	24.0	2.00	22.00	27.0
M27 x 3.0	27.0	3.00	24.00	30.0
M27 x 2.0	27.0	2.00	25.00	30.0